

STANDARD SILICONE FOR EXTRUTION

Description

Extruded material of any geometry, according to customer sample or plan (you can find it in our web application at www.merefsa.com) to determine the length of the roll, upon request. Available both in translucent and in any colour according to RAL tables.

Extruded and crosslinked in an oven using peroxide:

Bis(2,4-dichlorobenzoyl) peroxide, 50% oil silicone. (CAS: 133-14-2)

Characteristics

Temperature of service: -60°C a +200°C

Good mechanical properties

Excellent behaviour to most chemical agents

Resistant to UV and ozone gas (O₃)

Excellent dielectric behaviour (practically insulating)

Non-porous and water-repellent surface

Atoxicity regulations: CFR 21 FDA 177.2600; Reglamento CE

1935/2004

REACH / RoHS regulation

Technical information: Silicone VMQ (Vinil Metil Polisiloxano) of high temperature vulcanization. Tolerances: Conforms to Norm ISO 3302-1 Class E2

PROPERTIES HARDNESS [Shore A]	TEST ISO 7619-1	VALUES						
		20 (±5)	30 (±5)	40 (±5)	50 (±5)	60 (±5)	70 (±5)	80 (±5)
DENSITY [g/cm³]	DIN EN ISO 1183-1A	1.1	1.12	1.13	1.15	1.16	1.18	1.20
TENSILE STRENGHT [N/mm²]	ISO 37-1	>6.0	>6.5	>7.0	>8.0	>8.0	>8.5	>7.0
ELONGATION [%]	ISO 37-1	>500	>400	>350	>300	>250	>225	>175
TEAR STRENGHT [N/mm]	ISO 34 ASTM D 624 C	>12	>13	>15	>17	>17	>18	>16

^(*) Curing conditions 7 min at 120 °C. Data obtained after postcure 4h at 200 °C.

All this information shown is based on test in our laboratory. It is the client's responsibility to prove the suitability of the material for its application. Non-toxic material as long as the material is post-cured. The material must be stored in its original packaging in a dry environment away from direct solar radiation.

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